

What is claimed is

~~CLAIMS~~

a *sub B2*
1. A liquid-crystal display device comprising two substrates which interpose a liquid-crystal layer therebetween, a wiring layer formed on at least one inner surface of said substrates, and a pixel electrode ^{*Coupled*} ~~directly or indirectly connected~~ to a connection portion of said wiring layer, characterized in that an insulating film is formed on a surface of said wiring layer.

a 2. A liquid-crystal display device according to claim 1, characterized in that said insulating film is arranged to insulate said wiring layer and said pixel electrode from each other, and has an opening for assuring the electric conductivity between the connection portion and said pixel electrode.

a 3. A liquid-crystal display device according to claim 1, characterized in that ^{*a*} ~~an~~ MIM element is formed between the connection portion and said pixel electrode, and said insulating film also covers the surface of said MIM element.

sub B3
4. A liquid-crystal display device according to claim 1, characterized in that a TFT element is formed between the connection portion and said pixel electrode, and said insulating film is formed on said wiring layer connected to said TFT element.

5. A liquid-crystal display device according to claim 1, characterized in that said insulating film has light-shielding properties.

6. A method of manufacturing a liquid-crystal display

a

[illegible]

add
a1

add
B7

add C³